TOA THOAI MAI LAU CHUI BONG MO / SIEU BONG



Premium interior paint

DESCRIPTION

TOA THOAI MAI LAU CHUI Bong mo / Sieu bong is made from Acrylic emulsion, which can protect paint film from bacteria without any effect on human health. Clean Max Technology helps to remove easily common house hold stains without damaging the beauty of paint film. Beautiful smooth paint film, high coverage, maximum wash resistance and the slight scent of violet flower bring a comfortable feeling for your living space.

No added lead, mercury, APEO and formaldehyde.

TYPICAL USES

TOA THOAI MAI LAU CHUI Bong mo / Sieu bong is suitable for new and previously painted interior masonry surface such as concrete, mortar, cement plaster, brick, gypsum board, light cement board, etc.

PHYSICAL PROPERTIES

- Components: Acrylic, pigments, additives & water
- **Color**: Refer to catalogue and TCW fan-deck
- Finish: Sheen / High Sheen
- **Solids by volume (%)**: 39 ± 2
- Theoretical coverage: 9.8 13.0 m²/liter/coat

Actual surface coverage will be depended on the spreading of paint film ability, dry film thickness, surface irregularities, technique and wastage during painting.

- Volatile Organic
 Compound (VOCs): ≤ 30 g/L for Sheen, ≤ 70 g/L for High Sheen (Gloss)
- The drying time, Relative Humidity (RH) 50%

| \circ Substrate temperature | 20°C | 30°C | 35°C |
|------------------------------------|------|------|------|
| \circ Surface (touch) dry | 1h | 0.5h | 0.3h |
| \circ Hard dry | 6h | 4h | 3h |
| \circ Painting interval, minimum | 4h | 2h | 1.5h |

The actual drying time and painting interval time may be longer or shorter, depending on the ambient temperature, film thickness, ventilation, humidity, number of paint coatings, etc.

RECOMMENDED PAINT SYSTEM

| PAINT SYSTEM | PRODUCT | NUMBER OF COAT(s) |
|--------------|-------------------------------------|-------------------|
| Putty | TOA WALL MASTIC INTERIOR | 2 |
| Primer | TOA NANOCLEAN PRIMER | 1 |
| Topcoat | TOA THOAI MAI LAU CHUI Sheen/ Gloss | 2 |

Issued date: 01/12/2022

This Technical Data Sheet supersedes those previously issued.

The Technical Data Sheet (TDS) is recommended to be read in conjunction with the Safety Data Sheet (SDS) for this product.

Technical Data Sheet

APPLICATION INSTRUCTION

SURFACE PREPARATION

New surface

Let the concrete, cement plaster and mortar must be cured at least 28 days in ambient condition (average temperature is 25°C -30°C, relative humidity <75%), the surface moisture is not exceed 16% (specialized measuring testing equipment). pH value is about 6-9.

Remove all dust, grease, wax, laitance, chalking and others contamination from the surface by specialized machine as: grinding, sanding, vacuum cleaner, high pressure water jet and proper cleanness.

Apply 2 coats TOA WALL MASTIC INTERIOR for smooth surface.

Old surface

Remove all dust, fungus, algae, loose old paint or others contamination from the surface by specialized machine as: grinding, sanding, vacuum cleaner, high pressure water jet and proper cleanness.

Then, treat the areas attacked by fungus, algae with proper chemicals.

Wash the surface if required, let it fully dry, the substrate moisture must be lower than 16% (specialized measuring testing equipment)

Repair the damaged area. Cracks bigger than 0.1mm must be fixed and make smooth by TOA WALL MASTIC INTERIOR

Apply 1 coat of premium multipurpose primer - TOA HYDRO QUICK PRIMER for chalky or powdery surface after making surface clean.

APPLICATION

Application tools: Brush, roller, conventional spray

Guiding data for airless spray

| - | Nozzle tip size | : 0.021 - 0.027" |
|---|---------------------|--|
| - | Spray angle degrees | : 65 - 80º |
| - | Pressure at nozzle | : 140 – 190 Kg/cm ² (2.000-2.600 Psi) |

Film thickness:

| | | Min | Standard | Max |
|---|---------------------|------|----------|-------|
| - | Dry film thickness: | 30µm | 35µm | 40µm |
| - | Wet film thickness: | 77µm | 90µm | 103µm |

Film thickness will vary and is calculated as average.

Dilution: The paint is ready to use after proper stirring until homogeneous.

If thinning is required, clean water may be added up to a maximum of 5%.

CERTIFICATES

Green Label No. 032-246-3496, 032-246-3498 - Singapore Environment Council Conformity Regulation certified: QCVN 16:2019/BXD - National Technical Regulations on Products, Goods of Building Materials for Emulsion paint (Interior & Exterior)

Conformity Standard certified: TCVN 8652:2012 – National standards on wall emulsion paints – specifications.

Issued date: 01/12/2022

This Technical Data Sheet supersedes those previously issued.

The Technical Data Sheet (TDS) is recommended to be read in conjunction with the Safety Data Sheet (SDS) for this product.

Technical Data Sheet

Conformity Regulation certified: QCVN 08:2020/BCT - National technical regulation on the limits of lead content in paints.

Test report of microbial resistance by test method: JIS L1902:2015/Pasteur Institute, Ho Chi Minh City



STORAGE & HANDLING

Store in a dry, cool, good ventilation area, shaded area. Keep out of reach of children. Storage temperature about 25°C - 35°C.

Ensure that the right primer is used. Should use putty and let it thoroughly cure before painting.

Stir well before use and once opened, entire contents should be used.

Apply when temperature is from 10° C to 35° C and relative humidity <75%. Surface temperature must be 3° C higher than the dew point.

HEALTH AND SAFETY

Please do not handle until all safety precautions have been read and understood. Keep away from heat, sparks, open flame, hot surface. No smoking. Wear protective gloves, respirator, eye protection, protective clothing. Avoid contact with skin, eyes or ingestion. Go right to the nearest health center for help in case of ingesting paint or paint contacts with eyes. Avoid release to the environment. Treat discarded paint according to environmental law. See more guidelines in the Safety Data Sheet.

PACKING SIZE

18 liter; 5 liter; 1 liter

DISCLAIMER

The information in this data sheet is given to the best of TOA's knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond TOA's control. TOA cannot guarantee anything only the quality of the product itself. TOA reserve the right to change given data without further notice.

TOA PAINT VIETNAM CO., LTD.

Factory: Lot L2,3; Road No.2, Tan Dong Hiep A IP, Di An city, Binh Duong province Tel: 0274 3775 678 – 3775004 Fax: 0274 3775005 Website : <u>www.toagroup.com.vn</u>

OFFICE

Flat 8, Room 8.5, E-Town 3 Building, 364 Cong Hoa street, ward 13, Tan Binh Ho Chi Minh city Tel: 028 38131999 Fax: 028 38131113

Issued date: 01/12/2022

This Technical Data Sheet supersedes those previously issued.

The Technical Data Sheet (TDS) is recommended to be read in conjunction with the Safety Data Sheet (SDS) for this product.