# **SUPERSHIELD SIEU BONG / BONG MO**



# **Ultra-premium exterior paint**

# **DESCRIPTION**

**SUPERSHIELD** is produced from pure Acrylic in which "Self Cleaning" technology is applied, and helps to maintain a fresh, clean and firm paint film; highly durable pigment from Titanium Triple Protection provides long lasting durability.

**SUPERSHIELD** is proud of achieving up to fifteen years durability.

# TYPICAL USES

**SUPERSHIELD** is suitable for buildings that require high durability and aesthetic. **SUPERSHIELD** is suitable for new and previously painted interior masonry surface such as concrete, mortar, cement plaster, brick, gypsum board, light cement board, etc.

## PHYSICAL PROPERTIES

Components: Pure Acrylic, pigments, additives & waterColor: Refer to catalogue and TCW fan-deck

· **Finish**: Sheen / High Sheen

• Solids by volume (%):  $40.5 \pm 2$ 

• **Theoretical coverage:** 10.1 – 13.5 m<sup>2</sup>/liter/coat

Actual surface coverage will be depended on the spreading of paint film ability, dry

film thickness, surface irregularities, technique and wastage during painting.

· Volatile Organic

**Compound (VOCs)**:  $\leq 50 \text{ g/L for Sheen}, \leq 70 \text{ g/L for High Sheen}$  (*Gloss*)

• The drying time, Relative Humidity (RH) 50%

<ul> <li>Substrate temperature</li> </ul>	20°C	30°C	35°C
<ul><li>Surface (touch) dry</li></ul>	1h	0.5h	0.3h
○ Hard dry	6h	4h	3h
<ul> <li>Painting interval, minimum</li> </ul>	4h	2h	1.5h

The actual drying time and painting interval time may be longer or shorter, depending on the ambient temperature, film thickness, ventilation, humidity, number of paint coatings, etc.

# RECOMMENDED PAINT SYSTEM

PAINT SYSTEM	PRODUCT	NUMBER OF COAT(s)
Putty	TOA PRO PUTTY	2
Primer	SUPERSHIELD SUPER SEALER	1
Topcoat	SUPERSHIELD Sieu bong / Bong mo	2

## APPLICATION INSTRUCTION

SURFACE PREPARATION

New surface

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Let the concrete, cement plaster and mortar must be cured at least 28 days in ambient condition (average temperature is 25°C -30°C, relative humidity <75%), the surface moisture is not exceed 16% (specialized measuring testing equipment). pH value is about 6-9.

Remove all dust, grease, wax, laitance, chalking and others contamination from the surface by specialized machine as: grinding, sanding, vacuum cleaner, high pressure water jet and proper cleanness.

Apply 2 coats TOA PRO PUTTY for smooth surface.

# Old surface

Remove all dust, fungus, algae, loose old paint or others contamination from the surface by specialized machine as: grinding, sanding, vacuum cleaner, high pressure water jet and proper cleanness.

Then, treat the areas attacked by fungus, algae with proper chemicals.

Wash the surface if required, let it fully dry, the substrate moisture must be lower than 16% (specialized measuring testing equipment)

Repair the damaged area. Cracks bigger than 0.1mm must be fixed and make smooth by TOA PRO PUTTY.

Apply 1 coat of premium multipurpose primer - TOA HYDRO QUICK PRIMER for chalky or powdery surface after making surface clean.

#### APPLICATION

**Application tools:** Brush, roller, conventional spray

Guiding data for airless spray

- **Nozzle tip size** : 0.021 – 0.027"

Spray angle degrees : 65 - 80°

- **Pressure at nozzle** : 140 – 190 Kg/cm<sup>2</sup> (2.000-2.600 Psi)

#### Film thickness:

		Min	Standard	Max
-	Dry film thickness:	70μm	75μm	80µm
-	Wet film thickness:	74μm	86µm	99µm

Film thickness will vary and is calculated as average.

Dilution:

The paint is ready to use after proper stirring until homogeneous.

If thinning is required, clean water may be added up to a maximum of 5%.

# **CERTIFICATES**

Green Label No. 032-246-3478, 032-246-3480 - Singapore Environment Council

Conformity Regulation certified: QCVN 16:2019/BXD - National Technical Regulations on Products, Goods of Building Materials for Emulsion paint (Interior & Exterior).

Conformity Standard certified: TCVN 8652:2012 – National standards on wall emulsion paints – specifications.

Conformity Regulation certified: QCVN 08:2020/BCT - National technical regulation on the limits of lead content in paints.

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Test report of Solar Reflectance Index (SRI) by test method: ASTM E903-12 -ASTM C1371-15 - ASTM E1980-11/ STATS ASIA PACIFIC PTE LTD









# **STORAGE & HANDLING**

Store in a dry, cool, good ventilation area, shaded area. Keep out of reach of children. Storage temperature about 25°C - 35°C.

Ensure that the right primer is used. Should use putty and let it thoroughly cure before painting.

Stir well before use and once opened, entire contents should be used.

Apply when temperature is from 10°C to 35°C and relative humidity <75%. Surface temperature must be 3°C higher than the dew point.

## **HEALTH AND SAFETY**

Please do not handle until all safety precautions have been read and understood.

Keep away from heat, sparks, open flame, hot surface. No smoking.

Wear protective gloves, respirator, eye protection, protective clothing.

Avoid contact with skin, eyes or ingestion. Go right to the nearest health center for help in case of ingesting paint or paint contacts with eyes.

Avoid release to the environment. Treat discarded paint according to environmental law.

See more guidelines in the Safety Data Sheet.

## **PACKING SIZE**

15 liter; 5 liter; 1 liter

## **DISCLAIMER**

The information in this data sheet is given to the best of TOA's knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond TOA's control. TOA cannot guarantee anything only the quality of the product itself. TOA reserve the right to change given data without further notice.

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